

1.6 MW BUNDLED RICE HUSK BASED COGENERATION PLANT BY M/S MILK FOOD LIMITED (MFL) IN PATIALA (PUNJAB) & MORADABAD (U.P) DISTRICTS

Document Prepared By (Milkfood Limited)

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1 PROJECT DETAILS

1.1 Summary Description of Project

The purpose of the project activity is to utilize rice husk available in the region for steam and electricity generation for captive consumption. The project undertaken is a bundle of two cogeneration plants of capacity 1.0 MW (with 14TPH steam generation) and 0.6 MW (with 12 TPH steam generation) located at Bahadurgarh, Patiala in the state of Punjab and Mugalpur, Moradabad in the state of Uttar Pradesh respectively.

Due to the project activity, the power supply had partially been displaced and the steam generated from coal fired boiler had completely displaced by the new rice husk based co-generation plant.

The two projects that form the VCS project activity are:

Project I:

1 MW Rice Husk Based Cogeneration Plant at Post Office (P.O.) Bahadurgarh, Distt. Patiala – 147021, Punjab, India:

The boiler of this cogeneration plant generates 14 TPH of steam with the outlet parameters i.e pressure 45 kg/cm² (g), and temperature as 420 °C. The part of the steam generated in the boiler i.e. 1.2 TPH at 17kg/cm², 275 °C is fed directly to the process and the rest 12.8 TPH is fed to a back pressure turbine-generator. The bleed steam flow from the turbine is at 17 kg/cm², 3.1 TPH, 240°C and the exhaust steam flow from the turbine is at 4 kg/cm², 9.7 TPH, 170°C. This steam is further sent for process requirement. The electricity generating capacity is 1 MW.

Project II:

0.6 MW Rice Husk Based Cogeneration Plant at Village: Mugalpur urf Agwanpur Mustakam, Dist.: Moradabad, Uttar Pradesh, India:

The boiler involved in this cogeneration plant generates 12 TPH of steam with the outlet parameters i.e pressure 32 kg/cm², and temperature as 400 °C. Out of 12 TPH steam generated in the boiler 2.3 TPH is fed to a Dryer at 17 Kg/ cm², 360 °C and another 9.7 TPH of steam is fed to a Back Pressure TG set at 30 Kg/cm², 360 °C, the exhaust steam is at 3 kg/cm², 240°C. The electricity generating capacity is 0.6 MW.

1.2 Sectoral Scope and Project Type

The project activity falls under the sectoral scope 1: Energy industries (renewable/non-renewable) as per the sectoral scopes defined by the VCS.

This is not a grouped project as it does not involve combination of GHG projects or other project categories. It is a single project and there are no other project participants involved.

Type I: Renewable energy projects

1.3 Project Proponent

Roles and Responsibilities:

The project proponent is responsible for installation, commissioning and subsequent operation and maintenance of the project. The project proponent is also responsible for monitoring and keeping the records as required for the project activity.

The Milkfood Limited is the project participant and all communication with the verifier as well as with the registry would be the entity listed in the table below:

Organization:	Milkfood Limited
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URL:	www.milkfoodltd.com
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Mobile:	+91 9814084080
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Personal E-Mail:	abs@milkfoodltd.com

1.4 Other Entities Involved in the Project

No other entities involved in the project activity.

1.5 Project Start Date

6 May 2009 ; The Earliest commissioning of 14 TPH , 45 Kg/cm² fluidized bed combustion boiler at Milk food Limited, Patiala (Project activity I), among both the project activity component.

1.6 Project Crediting Period

Credit Period: 10 years and 0 month; Renewal twice¹

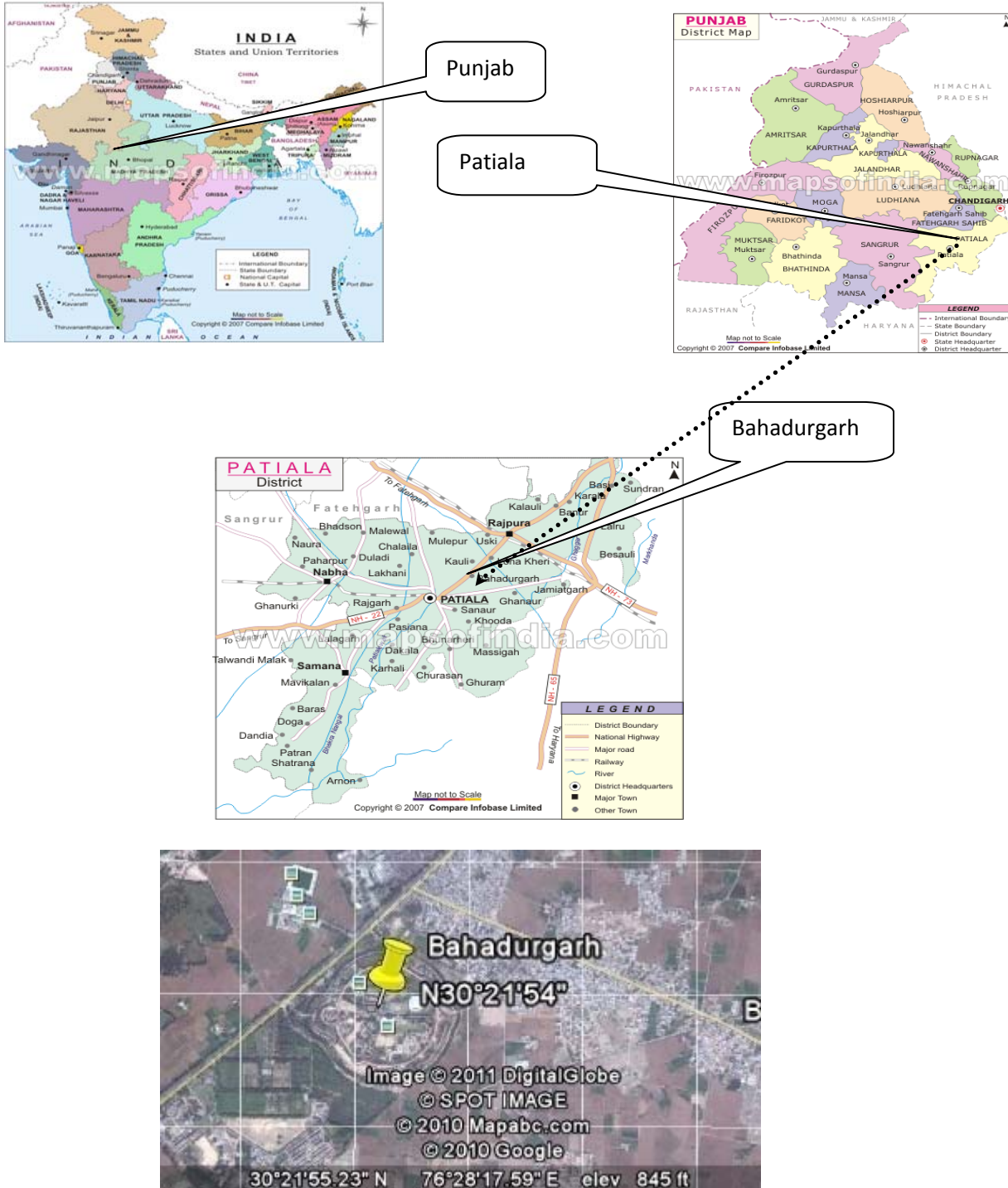
1st Crediting Period: 6th May 2009 – 31st May 2011;

¹ As per VCS-2007.1 guidelines

1.7 Project Location

Project I

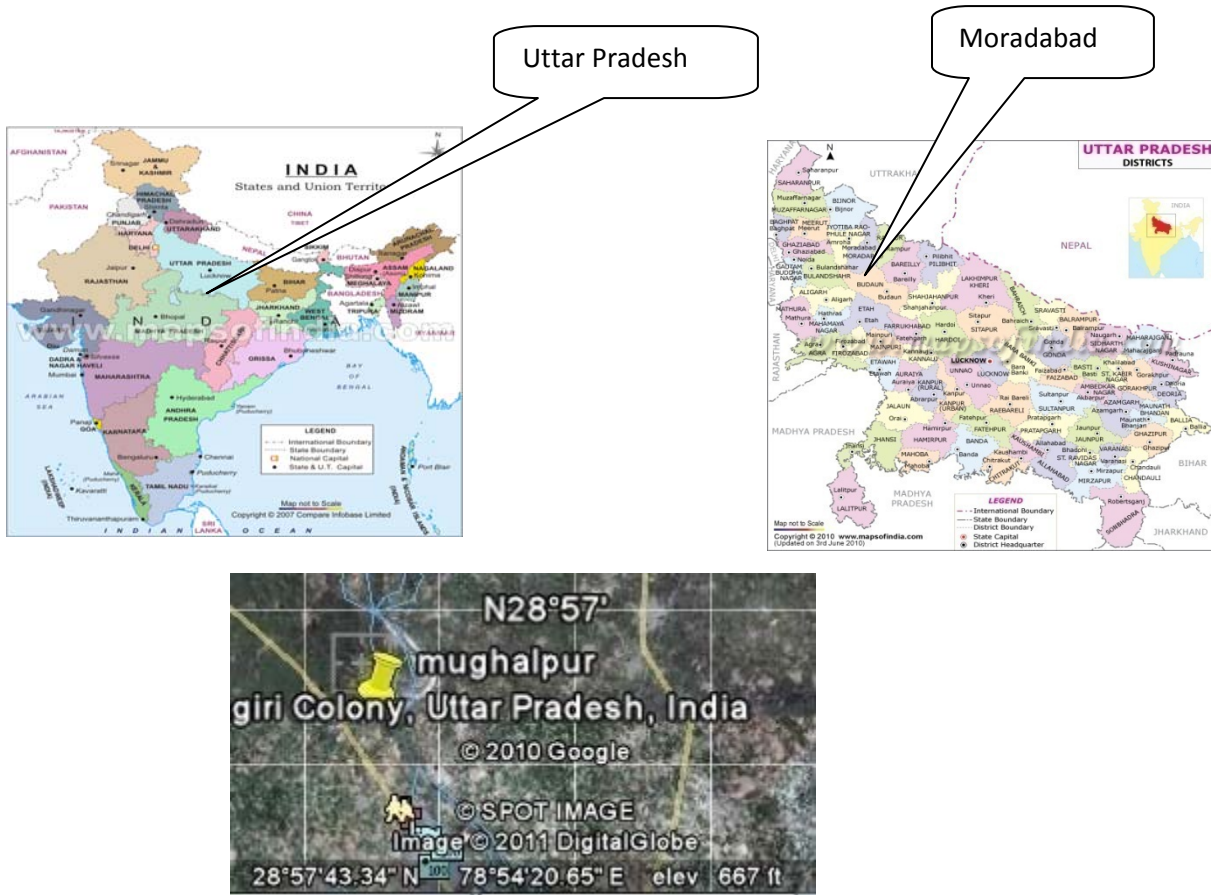
The project is located at Milk food Limited at P.O. Bahadurgarh and Patiala District of Punjab. The project site is located within latitude 30°21'55.23" N and longitude 76°28'17.59" E respectively. The map with location of the project plant is depicted below:



Map and Geo-Coordinates for Bahadurgarh, Patiala.

Project II

The proposed project activity site is located at Village: Mugalpur urf Agwanpur Mustakam, and Moradabad district of UP. The latitude and longitude for the district are 28° 57'43.34" N and 78° 54'20.65" E respectively. The map with location of the Project Plant is depicted below:



Map and Geo-Coordinates for Mughalpur, Moradabad

1.8 Title and Reference of Methodology

Title of the methodology applied: **Thermal energy production with or without electricity**

Type I – Renewable energy project

Category I.C: Thermal Energy production with or without electricity; I.C/Version 18

Sectoral Scope: 1

Type I – Renewable energy project

Category I.D: Grid connected renewable electricity generation; I.DVersion 16

Sectoral Scope: 1

The reference has been taken from the list of the small-scale CDM project activity categories contained in Appendix B of the simplified M&P for small-scale CDM project activities.

Tools Used:

1. EB 50, Annex 14, Methodological tool (Version 2) of UNFCC “Tool to calculate the emission factor for an electricity system”

2 IMPLEMENTATION STATUS

2.1 Implementation Status of the Project Activity

Project I (part of VCS project activity) was commissioned on 06th May 2009 followed by Project II (part of VCS project activity) on 04th June 2009. Since then project is operation at full capacity. Project activity was operational during the first monitoring period.

However, all equipments (Boiler, TG units and other accessories) were undergone daily maintenance (planned shutdown for 2 hours) and 6 monthly scheduled maintenance.

There is no exchange of equipment during the monitoring period. There is no event occurred during this monitoring period, which may have impact on the applicability of the methodology as well as emission reduction.

2.2 Deviations from the Monitoring Plan

No deviation was taken from the monitoring plan of VCS Validated PD during the 1st monitoring plan.

2.3 Grouped Project

The project is not a grouped project thus this is not applicable.

3 DATA AND PARAMETERS

3.1 Data and Parameters Available at Validation

Data Unit / Parameter:	EF _{EF,CO2}
Data unit:	tCO ₂ / TJ
Description:	The CO ₂ emission factor per unit of energy of coal that would have been used in the baseline plant in absence of the project activity
Source of data:	As per NATCOM (India), 1994, Chapter 2: GHG Inventory Information, pg 37
Value applied:	95.81
Purpose of the data:	Data is used for project emission calculations
Any comment:	-

Data Unit / Parameter:	$\eta_{BL, thermal}$
Data unit:	%
Description:	The efficiency of the boiler using coal that would have been used in the absence of the project activity.
Source of data:	Manufacturer specification
Value applied:	82
Purpose of the data:	Data is used for Baseline and project emission calculations
Any comment:	-

Data Unit / Parameter:	$EF_{grid,CM,y}$
Data unit:	tCO ₂ / MWh
Description:	Combined margin CO2 emission factor for NEWNE grid
Source of data:	Central Electricity Authority (CEA) version 5
Value applied:	0.84
Purpose of the data:	Data is used for Baseline emission calculations
Any comment:	-

Data Unit / Parameter:	$COEF_{i,y}$
Data unit:	tCO ₂ / litre
Description:	<p>The CO2 emission coefficient of fuel type I (Diesel) (tCO₂/mass or volume unit) It is calculated based on EB 41, Annex 11;</p> $COEF_{i,y} = NCV_{i,yx} EF_{CO2,i,y}$ <p>Where, $NCV_{i,y}$ = weighted average net calorific value of the fuel type i (Diesel) in year y (GJ/mass or volume unit) $EF_{CO2,i,y}$ = weighted average CO2 emission factor of fuel type I (Diesel) in year y (tCO₂/GJ)</p>
Source of data:	Table 1.2 & Table 1.4 Chapter 1 Volumes 2 of IPCC, 2006.
Value applied:	0.0032
Purpose of the data:	Data is used for Leakage emission calculations
Any comment:	-

Data Unit / Parameter:	PLF
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Data unit:	%
Description:	Plant Load Factor
Source of data:	Third party Determination
Value applied:	90
Purpose of the data:	Data is used for Baseline emission calculations
Any comment:	-

Data Unit / Parameter:	$\eta_{Bl,biomass}$
Data unit:	%
Description:	The efficiency of the project activity biomass based boiler.
Source of data:	Manufacturer specification
Value applied:	78
Purpose of the data:	Data is used for Baseline emission calculations
Any comment:	-

3.2 Data and Parameters Monitored

Data Unit / Parameter:	Net Electricity ($EG_{P,J,y}$)
Data unit:	MWh
Description:	Net electricity generated by project I
Source of data:	On-site instruments (energy meter)
Description of measurement methods and procedures to be applied:	<p><u>Monitoring:</u> electronic energy meter at the sent out point of the project activity plant is used to measure the data of net electricity generated.</p> <p><u>Data type:</u> Measured</p> <p><u>Accuracy :</u> 0.5s</p> <p><u>Archiving policy:</u> Paper.</p> <p><u>Recording Frequency:</u> hourly</p> <p><u>Responsibility:</u> Manager (power plant) is responsible for regular calibration of the meter</p> <p><u>Calibration Frequency:</u> once in a three year.</p>
Frequency of monitoring/recording:	Hourly
Value monitored:	12779.76 (cumulative value for the monitoring period)

Monitoring equipment:	<p>Equipment : Energy meter Type : Electronic <u>Accuracy</u> : 0.5s</p> <p>Serial number of equipment : 1047071223-3706</p> <p><u>Calibration details</u>: Last calibration date : 23/04/2011 Results: under the specified limits.</p>
QA/QC procedures to be applied:	<p>Energy meter was duly calibrated. It was calibrated by accredited agency</p> <p>Data recording and achieving were done in accordance with Quality Management System. Net energy generation (supplied to milk processing plant) was monthly reviewed.</p>
Calculation method:	-
Any comment:	Data will be kept for crediting period + 2 years.

Data Unit / Parameter:	Net Electricity (EG_{P,J,y})
Data unit:	MWh
Description:	Net electricity generated by project II
Source of data:	On-site instruments (energy meter)
Description of measurement methods and procedures to be applied:	<p><u>Monitoring</u>: electronic energy meters at the sent out point of the project activity plant is used to measure the data of net electricity generated.</p> <p><u>Data type</u>: Measured (as well calculated in case net is not monitored).</p> <p><u>Accuracy</u> : 0.5s</p> <p><u>Archiving policy</u>: Paper.</p> <p><u>Recording Frequency</u>: hourly</p> <p><u>Responsibility</u>: Manager (power plant) is responsible for regular calibration of the meter</p> <p><u>Calibration Frequency</u>: once in a three year.</p>
Frequency of monitoring/recording:	Hourly
Value monitored:	7642.65 (cumulative value for the monitoring period)
Monitoring equipment:	Equipment : Energy meters

	<p>Type : Electronic</p> <p><u>Accuracy</u> : 0.5s</p> <p>Serial number of equipment : 104707/227-3706</p> <p>Calibration details: Last calibration date : 01/06/2011 Results: under the specified limits.</p>
QA/QC procedures to be applied:	<p>Energy meter was duly calibrated. It was calibrated by accredited agency i.e.</p> <p>Data recording and achieving were done in accordance with Quality Management System. Net energy generations (supplied to milk processing plant) were monthly reviewed.</p>
Calculation method:	-
Any comment:	Data will be kept for crediting period + 2 years.

Data Unit / Parameter:	$Q_{fossil, i, y}$
Data unit:	Tonnes
Description:	Quantity of fossil fuel (coal) of type i combusted in boiler in year y
Source of data:	On site measurement; plant log sheet/records.
Description of measurement methods and procedures to be applied:	<p><u>Monitoring</u>: Weigh bridge will monitor the data (If used) .</p> <p><u>Data type</u>: Measured.</p> <p><u>Archiving policy</u>: Paper.</p> <p><u>Recording Frequency</u>: Daily</p> <p><u>Responsibility</u>: Manager (power plant) is responsible for regular calibration of the Weigh bridge</p> <p>Accuracy of weigh bridge is 0.5 %.</p> <p><u>Calibration Frequency</u>: once in a three year.</p>
Frequency of monitoring/recording:	Daily
Value monitored:	0
Monitoring equipment:	<p>Equipment : Weigh bridge</p> <p>Type : Electronic</p>

	<p><u>Accuracy</u> : 0.5s</p> <p>Serial number of equipment : EB98H018</p> <p>Calibration details: Last calibration date : 03/03/2011 Results: under the specified limits.</p>
QA/QC procedures to be applied:	<p>Coal was not used during the monitoring period. No coals were procured during the monitoring period.</p> <p>Weigh scale was calibrated annually by external accredited agencies</p>
Calculation method:	-
Any comment:	Data will be kept for crediting period + 2 years.

Data Unit / Parameter:	FC i,j,y
Data unit:	Tonnes
Description:	Quantity of fossil fuel (diesel) combusted in boiler in year y
Source of data:	On site measurement; plant log sheet/records.
Description of measurement methods and procedures to be applied:	<p>Quantity of fossil fuel type i-(Diesel) DG sets were not operated.</p> <p><u>Monitoring</u>: Measurement through invoices.</p> <p><u>Data type</u>: Measured</p> <p><u>Archiving policy</u>: Paper.</p> <p><u>Recording Frequency</u>: Daily</p> <p><u>Responsibility</u>: Manager (power plant) is responsible for regular achieving of diesel used.</p>
Frequency of monitoring/recording:	Daily
Value monitored:	0
Monitoring equipment:	
QA/QC procedures to be applied:	-
Calculation method:	-
Any comment:	Data will be kept for crediting period + 2 years.

Data Unit / Parameter:	Q_{steam}
Data unit:	Tonnes
Description:	Quantity of steam generated from project activity biomass fired boiler.
Source of data:	On site measurement taken from steam flow meters.
Description of measurement methods and procedures to be applied:	<p>Reading are directly taken from steam flow meter by boiler attendant supervisor on hourly basis.</p> <p><u>Monitoring:</u> steam flow meter.</p> <p><u>Data type:</u> Measured.</p> <p><u>Accuracy:</u> 0.5s</p> <p><u>Archiving policy:</u> Paper.</p> <p><u>Recording Frequency:</u> hourly</p> <p><u>Responsibility:</u> Manager (power plant) is responsible for regular calibration of the meter.</p> <p><u>Calibration Frequency:</u> Once in three year.</p>
Frequency of monitoring/recording:	hourly
Value monitored:	<p>Project I: 221467.00 (cumulative value for the monitoring period)</p> <p>Project II: 177657.70 (cumulative value for the monitoring period)</p>
Monitoring equipment:	<p>Equipment : Stem flow meter</p> <p>Type : Paper and Electronic</p> <p><u>Accuracy :</u> 0.5s</p> <p>Serial number of equipment :</p> <p>Project I: 2K6100973</p> <p>Project II : F3056</p> <p>Calibration details:</p> <p>Project I :</p> <p>Last calibration date : 11/04/2011</p> <p>Results: under the specified limits.</p> <p>Project II:</p> <p>Last calibration date : 01/06/2011</p> <p>Results: under the specified limits.</p>
QA/QC procedures to be applied:	Steam flow meter were calibrated by external accredited agencies.
Calculation method:	-

Any comment:	Data will be kept for crediting period + 2 years.
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Data Unit / Parameter:	T_{steam}
Data unit:	Degree Celsius
Description:	Temperature of the steam generated.
Source of data:	On site measurement taken from temperature gauge installed at steam outlet from the boiler.
Description of measurement methods and procedures to be applied:	<p><u>Monitoring:</u> temperature gauge</p> <p><u>Data type:</u> Measured</p> <p><u>Accuracy:</u> 0.5s</p> <p><u>Archiving policy:</u> Paper</p> <p><u>Recording Frequency:</u> hourly</p> <p><u>Responsibility:</u> Manager (power plant) is responsible for regular calibration of the meter.</p> <p><u>Calibration Frequency:</u> once in a three year.</p>
Frequency of monitoring/recording:	Hourly
Value monitored:	<p>Project I: 419.37 °C</p> <p>Project II: 400.12 °C</p>
Monitoring equipment:	<p>Equipment: Temperature gauge.</p> <p>Type : Electronic</p> <p><u>Accuracy :</u> 0.5s</p> <p>Serial number of equipment :</p> <p>Project I : 170RP</p> <p>Project II : 3440-M3-07</p> <p>Calibration details:</p> <p>Project I:</p> <p>Last calibration date : 13/04/2011</p> <p>Results: under the specified limits.</p> <p>Project II:</p> <p>Last calibration date : 01/06/2011</p> <p>Results: under the specified limits.</p>
QA/QC procedures to be applied:	Temperature gauges were calibrated by external accredited agencies.
Calculation method:	-
Any comment:	Data will be kept for crediting period + 2 years.

Data Unit / Parameter:	P_{steam}
Data unit:	Kg/cm ²
Description:	Pressure of the steam generated.
Source of data:	On site measurement from pressure gauge.
Description of measurement methods and procedures to be applied:	<p><u>Monitoring:</u> Pressure gauge</p> <p><u>Data type:</u> Measured.</p> <p><u>Accuracy:</u> 0.5s</p> <p><u>Archiving policy:</u> Paper</p> <p><u>Recording Frequency:</u> hourly</p> <p><u>Responsibility:</u> Manager (power plant) is responsible for regular calibration of the meter.</p> <p><u>Calibration Frequency:</u> once in a three year.</p>
Frequency of monitoring/recording:	Hourly
Value monitored:	<p>Project I: 44.06 Kg/cm²</p> <p>Project II: 31.95 Kg/cm²</p>
Monitoring equipment:	<p>Equipment: Pressure gauge.</p> <p>Type : Electronic</p> <p><u>Accuracy</u> : 0.5s</p> <p>Serial number of equipment :</p> <p>Project I : DP150KA</p> <p>Project II: 424-P5-07</p> <p>Calibration details:</p> <p>Project I : Last calibration date : 12/04/2011 Results: under the specified limits.</p> <p>Project II: Last calibration date : 01/06/2011 Results: under the specified limits.</p>
QA/QC procedures to be applied:	Pressure gauge were calibrated by external accredited agencies.
Calculation method:	-
Any comment:	Data will be kept for crediting period + 2 years.

Data Unit / Parameter:	$Q_{\text{steam,HP,I}}$
Data unit:	Tonne
Description:	Quantity of steam used in the process at high pressure(after conjunction point of direct and bleed steam)(at high pressure side)
Source of data:	Onsite measurement taken from steam flow meter.
Description of measurement methods and procedures to be applied:	<p>Reading is directly taken from steam flow meter by boiler supervisor on hourly basis.</p> <p><u>Monitoring:</u> steam flow meter at plant.</p> <p><u>Data type:</u> Measured.</p> <p><u>Accuracy:</u> 0.5s</p> <p><u>Archiving policy:</u> Paper.</p> <p><u>Recording Frequency:</u> hourly</p> <p><u>Responsibility:</u> Manager (power plant) is responsible for regular calibration of the meter.</p> <p><u>Calibration Frequency:</u> Once in three year.</p>
Frequency of monitoring/recording:	Hourly
Value monitored:	Project I: 66491.82 (cumulative value for the monitoring period)
Monitoring equipment:	<p>Equipment: Steam flow meter.</p> <p>Type : Electronic</p> <p><u>Accuracy :</u> 0.5s</p> <p>Serial number of equipment : 0612220</p> <p>Calibration details Last calibration date : 04/04/2011 Results: under the specified limits.</p>
QA/QC procedures to be applied:	Steam flow meter was calibrated by external accredited agencies.
Calculation method:	-
Any comment:	Data will be kept for crediting period + 2 years.

Data Unit / Parameter:	$T_{\text{steam,HP,I}}$
Data unit:	Degree Celsius

Description:	Temperature of the steam used in the process at high pressure(after conjunction point of direct and bleed steam)(at high pressure side)
Source of data:	On-site measurement from temperature gauge installed at steam outlet from boiler
Description of measurement methods and procedures to be applied:	<p><u>Monitoring:</u> temperature gauge</p> <p><u>Data type:</u> Measured</p> <p><u>Accuracy:</u> 0.5s</p> <p><u>Archiving policy:</u> Paper.</p> <p><u>Recording Frequency:</u> hourly</p> <p><u>Responsibility:</u> Manager (power plant) is responsible for regular calibration of the meter.</p> <p><u>Calibration Frequency:</u> once in a three year.</p>
Frequency of monitoring/recording:	Hourly
Value monitored:	Project I: 239.95 °C
Monitoring equipment:	<p>Equipment: temperature gauge.</p> <p>Type : Electronic</p> <p><u>Accuracy</u> : 0.5s</p> <p>Serial number of equipment : 06D0023</p> <p>Calibration details: Last calibration date : 12/04/2011 Results: under the specified limits</p>
QA/QC procedures to be applied:	Temperature gauge will be calibrated once in a three year by external accredited agencies.
Calculation method:	-
Any comment:	Data will be kept for crediting period + 2 years.

Data Unit / Parameter:	$P_{\text{steam, HP,I}}$
Data unit:	Kg/cm2
Description:	Pressure of the steam used in the process at high pressure(after conjunction point of direct and bleed steam)(at high pressure side)
Source of data:	On-site measurement from Pressure gauge.
Description of measurement methods and procedures to be applied:	<p><u>Monitoring:</u> Pressure gauge</p> <p><u>Data type:</u> Measured</p>

	<p><u>Accuracy:</u> 0.5s</p> <p><u>Archiving policy:</u> Paper.</p> <p><u>Recording Frequency:</u> hourly</p> <p><u>Responsibility:</u> Manager (power plant) would be responsible for regular calibration of the gauge.</p> <p><u>Calibration Frequency:</u> once in a three year.</p>
Frequency of monitoring/recording:	Hourly
Value monitored:	Project I: 16.89 Kg/cm ²
Monitoring equipment:	<p>Equipment: Pressure gauge.</p> <p>Type : Electronic</p> <p><u>Accuracy :</u> 0.5s</p> <p>Serial number of equipment : 04B0078</p> <p>Calibration details: Last calibration date : 09/04/2011 Results: under the specified limits.</p>
QA/QC procedures to be applied:	Pressure gauge will be calibrated once in a three year by external accredited agencies.
Calculation method:	-
Any comment:	Data will be kept for crediting period + 2 years.

Data Unit / Parameter:	$Q_{\text{steam,HP,II}}$
Data unit:	Tones
Description:	Quantity of steam used in the process at high pressure side.
Source of data:	On-site measurement from Steam flow meter.
Description of measurement methods and procedures to be applied:	<p>Reading is directly taken from steam flow meter by boiler supervisor on hourly basis.</p> <p><u>Monitoring:</u> steam flow meter at plant.</p> <p><u>Data type:</u> Measured.</p> <p><u>Accuracy:</u> 0.5s</p> <p><u>Archiving policy:</u> Paper.</p> <p><u>Recording Frequency:</u> hourly</p> <p><u>Responsibility:</u> Manager (power plant) would be</p>

	responsible for regular calibration of the meter. <u>Calibration Frequency:</u> Once in three year.
Frequency of monitoring/recording:	Hourly
Value monitored:	Project II: 36047.30 (cumulative value for the monitoring period)
Monitoring equipment:	Equipment: Steam flow meter. Type : Electronic <u>Accuracy</u> : 0.5s Serial number of equipment : 08092501 Calibration details: Last calibration date : 01/06/2011 Results: under the specified limits.
QA/QC procedures to be applied:	Steam flow meter is calibrated by external accredited agencies.
Calculation method:	-
Any comment:	Data will be kept for crediting period + 2 years.

Data Unit / Parameter:	$T_{\text{steam,HP,II}}$
Data unit:	Degree Celsius
Description:	Temperature of the steam used in the process at high pressure (at high pressure side).
Source of data:	On-site measurement from temperature gauge installed at steam outlet from boiler.
Description of measurement methods and procedures to be applied:	<u>Monitoring:</u> temperature gauge <u>Data type:</u> Measured <u>Accuracy:</u> 0.5s <u>Archiving policy:</u> Paper. <u>Recording Frequency:</u> hourly <u>Responsibility:</u> Manager (power plant) is responsible for regular calibration of the meter. <u>Calibration Frequency:</u> once in a three year.
Frequency of monitoring/recording:	Hourly
Value monitored:	Project II: 359.96 °C
Monitoring equipment:	Equipment: Temperature gauge. Type : Electronic

	<p><u>Accuracy</u> : 0.5s</p> <p>Serial number of equipment : 3440-M3-07</p> <p>Calibration details: Last calibration date : 01/06/2011 Results: under the specified limits.</p>
QA/QC procedures to be applied:	Temperature gauge will be calibrated once in a three year by external accredited agencies.
Calculation method:	-
Any comment:	Data will be kept for crediting period + 2 years.

Data Unit / Parameter:	$P_{\text{steam,HP,II}}$
Data unit:	Kg/cm ²
Description:	Pressure of the steam used in the process at high pressure (at high pressure side).
Source of data:	On-site measurement from pressure gauge.
Description of measurement methods and procedures to be applied:	<p><u>Monitoring</u>: pressure gauge</p> <p><u>Data type</u>: Measured</p> <p><u>Accuracy</u>: 0.5s</p> <p><u>Archiving policy</u>: Paper.</p> <p><u>Recording Frequency</u>: hourly</p> <p><u>Responsibility</u>: Manager (power plant) is responsible for regular calibration of the meter.</p> <p><u>Calibration Frequency</u>: once in a three year.</p>
Frequency of monitoring/recording:	Hourly
Value monitored:	Project II: 29.67 Kg/cm ²
Monitoring equipment:	<p>Equipment: Pressure gauge.</p> <p>Type : Electronic</p> <p><u>Accuracy</u> : 0.5s</p> <p>Serial number of equipment : 424-P5-07</p> <p>Calibration Details: Last calibration date : 01/06/2011 Results: under the specified limits.</p>
QA/QC procedures to be applied:	Pressure gauge was calibrated by external accredited agencies.

Calculation method:	-
Any comment:	Data will be kept for crediting period + 2 years.

Data Unit / Parameter:	$Q_{\text{steam,LP}}$
Data unit:	Tonnes
Description:	Quantity of steam extracted from the turbine that is used in the process at low pressure (Exhaust Steam at the outlet of the turbine) (at Low pressure side)
Source of data:	On-site measurement from steam flow meter.
Description of measurement methods and procedures to be applied:	<p><u>Monitoring:</u> steam flow meter</p> <p><u>Data type:</u> Measured</p> <p><u>Accuracy:</u> 0.5s</p> <p><u>Archiving policy:</u> Paper.</p> <p><u>Recording Frequency:</u> hourly</p> <p><u>Responsibility:</u> Manager (power plant) is responsible for regular calibration of the meter.</p> <p><u>Calibration Frequency:</u> once in a three year.</p>
Frequency of monitoring/recording:	Hourly
Value monitored:	<p>Project I: 150545.84 (cumulative value for the monitoring period)</p> <p>Project II: 141611.20 (cumulative value for the monitoring period)</p>
Monitoring equipment:	<p>Equipment: steam flow meter.</p> <p>Type : Electronic</p> <p><u>Accuracy :</u> 0.5s</p> <p>Serial number of equipment :</p> <p>Project I : 0612221</p> <p>Project II : 08092502</p> <p>Calibration details</p> <p>Project I :</p> <p>Last calibration date : 04/04/2011</p> <p>Results: under the specified limits.</p> <p>Project II:</p> <p>Last calibration date : 01/06/2011</p>

	Results: under the specified limits.
QA/QC procedures to be applied:	Steam flow meter was calibrated by external accredited agency.
Calculation method:	-
Any comment:	Data will be kept for crediting period + 2 years.

Data Unit / Parameter:	$T_{\text{steam,LP}}$
Data unit:	Degree Celsius
Description:	Temperature of the steam extracted from the turbine that is used in the process(at low pressure side)
Source of data:	On-site measurement from temperature gauge installed at steam outlet from boiler.
Description of measurement methods and procedures to be applied:	<p><u>Monitoring:</u> Temperature gauge.</p> <p><u>Data type:</u> Measured</p> <p><u>Accuracy:</u> 0.5s</p> <p><u>Archiving policy:</u> Paper.</p> <p><u>Recording Frequency:</u> hourly</p> <p><u>Responsibility:</u> Manager (power plant) is responsible for regular calibration of the meter.</p> <p><u>Calibration Frequency:</u> once in a three year.</p>
Frequency of monitoring/recording:	Hourly
Value monitored:	<p>Project I: 169.88 °C</p> <p>Project II: 239.94 °C</p>
Monitoring equipment:	<p>Equipment: Temperature gauge.</p> <p>Type : Electronic</p> <p><u>Accuracy</u> : 0.5s</p> <p>Serial number of equipment :</p> <p>Project I: 06-0093/14</p> <p>Project II : 91218274</p> <p>Calibration details:</p> <p>Project I :</p> <p>Last calibration date : 12/04/2011</p> <p>Results: under the specified limits.</p>

	Project II: Last calibration date : 01/06/2011 Results: under the specified limits.
QA/QC procedures to be applied:	Temperature gauge were calibrated by external accredited agencies.
Calculation method:	-
Any comment:	Data will be kept for crediting period + 2 years.

Data Unit / Parameter:	P_{steam}
Data unit:	Kg/cm ²
Description:	Pressure of the steam extracted from the turbine that is used in the process(at low pressure side)
Source of data:	On-site measurement from Pressure gauge.
Description of measurement methods and procedures to be applied:	<p><u>Monitoring:</u> Pressure gauge.</p> <p><u>Data type:</u> Measured</p> <p><u>Accuracy:</u> 0.5s</p> <p><u>Archiving policy:</u> Paper.</p> <p><u>Recording Frequency:</u> hourly</p> <p><u>Responsibility:</u> Manager (power plant) is responsible for regular calibration of the meter.</p> <p><u>Calibration Frequency:</u> once in a three year.</p>
Frequency of monitoring/recording:	Hourly
Value monitored:	Project I: 4 Kg/cm ² Project II: 3 Kg/cm ²
Monitoring equipment:	<p>Equipment: Pressure gauge.</p> <p>Type : Electronic</p> <p><u>Accuracy :</u> 0.5s</p> <p>Serial number of equipment :</p> <p>Project I: 06-0093/06</p> <p>Project II : I-05.5443</p> <p>Calibration details: Project I : Last calibration date : 12/04/2011</p>

	Results: under the specified limits. Project II: Last calibration date : 01/06/2011 Results: under the specified limits.
QA/QC procedures to be applied:	Pressure gauge were calibrated by external accredited agencies.
Calculation method:	-
Any comment:	Data will be kept for crediting period + 2 years.

Data Unit / Parameter:	T _{FW}
Data unit:	Degree Celsius
Description:	Temperature of the feed water in the boiler.
Source of data:	On-site measurement from temperature gauge installed at feed water inlet.
Description of measurement methods and procedures to be applied:	<p><u>Monitoring:</u> temperature gauge</p> <p><u>Data type:</u> Measured</p> <p><u>Accuracy:</u> 0.5s</p> <p><u>Archiving policy:</u> Paper.</p> <p><u>Recording Frequency:</u> hourly</p> <p><u>Responsibility:</u> Manager (power plant) is responsible for regular calibration of the meter.</p> <p><u>Calibration Frequency:</u> once in a three year.</p>
Frequency of monitoring/recording:	Hourly
Value monitored:	Project I: 104.32°C Project II: 104.37 °C
Monitoring equipment:	<p>Equipment: Temperature gauge.</p> <p>Type : Electronic</p> <p><u>Accuracy :</u> 0.5s</p> <p>Serial number of equipment :</p> <p>Project I : 03122 Project I : EC965</p> <p>Calibration details: Project I : Last calibration date : 11/04/2011 Results: under the specified limits.</p>

	Project II: Last calibration date : 01/06/2011 Results: under the specified limits.
QA/QC procedures to be applied:	Temperature gauge were calibrated by external accredited agencies.
Calculation method:	-
Any comment:	Data will be kept for crediting period + 2 years.

Data Unit / Parameter:	$Q_{\text{biomass, i,y}}$
Data unit:	Tones
Description:	Quantity of rice husk consumed annually.
Source of data:	On-site measurement.
Description of measurement methods and procedures to be applied:	<p><u>Monitoring</u>: weigh bridge</p> <p><u>Data type</u>: measured</p> <p><u>Archiving policy</u>: Paper</p> <p><u>Recording Frequency</u>: Daily</p> <p><u>Responsibility</u>: Manager (power plant) is responsible for regular calibration of the meter.</p> <p><u>Calibration Frequency</u>: once in a three year.</p>
Frequency of monitoring/recording:	Daily
Value monitored:	Project I: 26875 Project II: 19919
Monitoring equipment:	<p>Equipment: Weigh bridge.</p> <p>Type : Electronic</p> <p><u>Accuracy</u> : 0.5s</p> <p>Serial number of equipment :</p> <p>Project I: EB98H018 Project II: EB04W256</p> <p>Calibrations details of weighbridge:</p> <p>Project I : Last calibration date : 26/04/2011 Results: under the specified limits.</p> <p>Project II: Last calibration date : 24/02/2011 Results: under the specified limits.</p>

QA/QC procedures to be applied:	The data were cross checked with the Invoices raised by biomass (rice husk) suppliers.. Weigh scale were calibrated by external accredited agencies.
Calculation method:	-
Any comment:	Data will be kept for crediting period + 2 years.

Data Unit / Parameter:	NCV_{biomass}
Data unit:	Kcal/kg
Description:	Net Calorific Value of biomass residue (rice husk).
Source of data:	Third party (lab test of biomass)
Description of measurement methods and procedures to be applied:	<p><u>Monitoring:</u> Net calorific value of biomass were checked through Govt. approved independent laboratory.</p> <p><u>Data type:</u> Estimated</p> <p><u>Archiving policy:</u> Paper.</p> <p><u>Recording Frequency:</u> Once in a year.</p> <p><u>Responsibility:</u> Manager (power plant) is responsible for regular calibration of the meter.</p>
Frequency of monitoring/recording:	Annually
Value monitored:	-
Monitoring equipment:	-
QA/QC procedures to be applied:	-
Calculation method:	-
Any comment:	Data will be kept for crediting period + 2 years.

3.3 Description of the Monitoring Plan

For above stated parameters for which monitoring and measurements apply, Supervisors take measurements and records are made.

Management of Milkfood Limited ensures that appropriate equipments required for the measurement are provided.

These measuring instruments viz., Weigh Bridge, thermoguages, Pressure gauges and energy meters are calibrated from third party instrumentation labs once in a three years, and records of it are maintained.

All the monitoring equipments required for the calculation of emission reductions have been installed after procedural check; therefore there is less possibility of defects. However, all these equipments are daily inspected by the concerned operator while taking the reading. In case of any irregular reading or unexpected reading the shift in charge is informed for further check and calibration of the equipments. Moreover, all the monitoring equipments were well calibrated.

Monthly report of the cogeneration plant performance parameters were submitted to the top management for review and regular internal audits were conducted by the top management in every three months.. No, ambiguities/NC were detected during the internal audits.

Monitoring Data are achieved properly. Plant records such as log books, purchase receipts, calibration certificates of measuring devices, and public data such as IPCC and CEA are maintained systematically during the 1st monitoring period and same will be kept for the retention period specified.

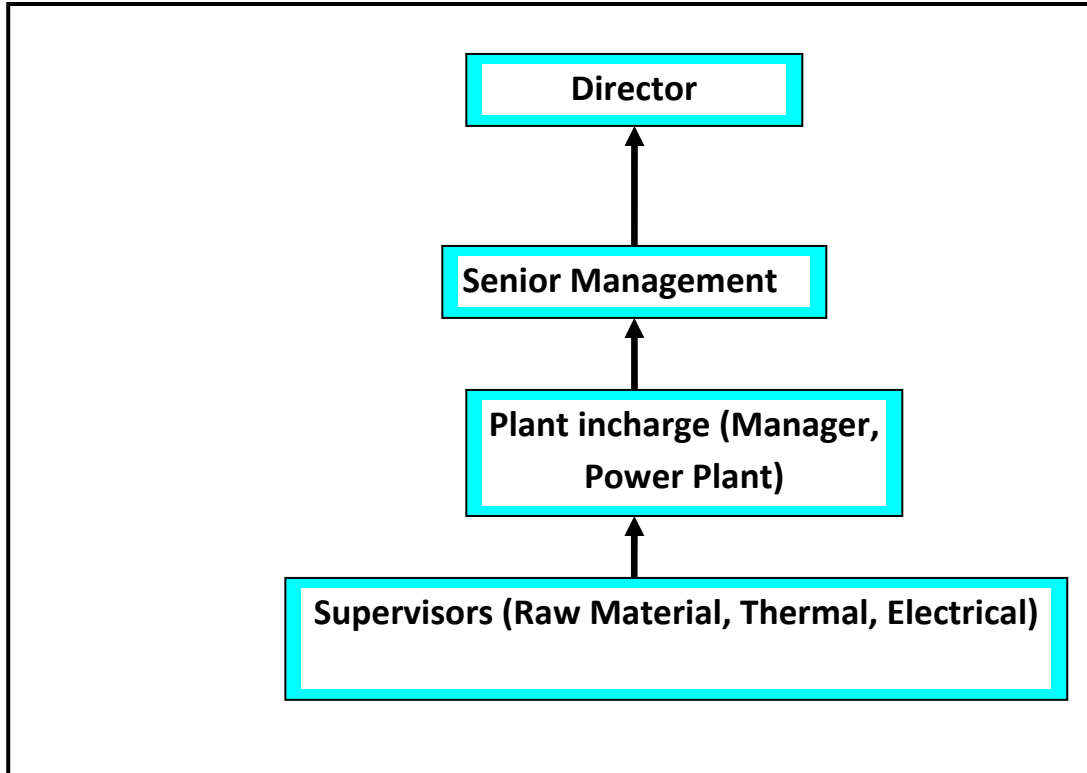
Operational & Management Structure-

The project proponent has practiced the monitoring as per the designed measurement & verification plan and ensure the proper, regular measurement and recording of the data pertaining to the GHG emission reduction.

For carrying out the task of monitoring, the responsibilities were lied with a monitoring team consisting of supervisors (raw material, thermal and electrical). Hourly and daily recording of all monitoring parameters were done by supervisors. Daily plant records were properly reviewed by plant in-charge.

Monthly consolidated reports and periodical internal review reports were made available to the top management.

An organogram regarding the hierarchy of monitoring and QA/QC is given below:



4 QUANTIFICATION OF GHG EMISSION REDUCTIONS AND REMOVALS

4.1 Baseline Emissions

Project I:

A. Baseline Emission

1. Baseline emissions for supply of electricity to and / or displacement electricity from a grid shall be calculated as per the procedures detailed in AMS I. D.

As per the Para 12 of the AMS.I.D version 16 and section 4 of validated VCS PD:

Combined margin emission factor is taken from the CEA data base and used guide version 05(A publicly available official source), which provides CM equal to 0.84 tCO₂e/MWh.

Baseline emission (tCO₂) = Electricity generated (MWh) x 0.84 (tCO₂e/MWh).

Baseline emission (tCO₂) = Net Electricity generated (MWh) x 0.84 (tCO₂e/MWh).

$$= 12779.76 \text{ MWh} \times 0.84 \text{ (tCO}_2\text{e/MWh)}.$$

$$= \mathbf{10735 \text{ tCO}_2\text{e}}$$

2. For steam/ heat produced using fossil fuels the baseline emissions are calculated as follows:

As per the Para 16 of the AMS.I.C version 18 and section 4 of validated VCS PD:

The baseline emissions are calculated as follows:

$$\begin{aligned}
 BE_{\text{thermal, Co}_2, \text{y}} &= (EG_{\text{thermal, y}} / \eta_{\text{BL, thermal}}) * EF_{\text{EF, CO}_2} \\
 &= (517.74 \text{ TJ / yr} / .82) \times 95.81 \text{ tCO}_2 / \text{TJ} \\
 &= 60494.01 \text{ tCO}_2 / \text{yr}
 \end{aligned}$$

The detailed calculation has been provided in the Excel Sheet.

“Since the project activity displaces both grid power and steam from coal fired boiler, the baseline is summation of both 1 and 2.”

$$\begin{aligned}
 \text{Total Baseline Emission Reduction} &= 10735 \text{ tCO}_2\text{e} + 60494.01 \text{ tCO}_2 / \text{yr} \\
 &= \mathbf{71229 \text{ tCO}_2 / \text{yr}} \text{ (round down Value)}
 \end{aligned}$$

Project II:

A. Baseline Emission

1. Baseline emissions for supply of electricity to and / or displacement electricity from a grid shall be calculated as per the procedures detailed in AMS I. D.

As per the Para 12 of the AMS.I.D version 16 and section 4 of validated VCS PD:

$$\begin{aligned}
 \text{Baseline emission (tCO}_2) &= \text{Net Electricity generated (MWh)} \times 0.84 \text{ (tCO}_2\text{e/MWh)}. \\
 &= 7642.65 \text{ MWh} \times 0.84 \text{ (tCO}_2\text{e/MWh)}. \\
 &= \mathbf{6419.83 \text{ tCO}_2\text{e}}
 \end{aligned}$$

2. For steam/ heat produced using fossil fuels the baseline emissions are calculated as follows:

As per the Para 16 of the AMS.I.C version 18 and section 4 of validated VCS PD:

The baseline emissions are calculated as follows:

$$\begin{aligned}
 BE_{\text{thermal, Co}_2, \text{y}} &= (EG_{\text{thermal, y}} / \eta_{\text{BL, thermal}}) * EF_{\text{EF, CO}_2} \\
 &= (453.28 \text{ TJ / yr} / .82) \times 95.81 \text{ tCO}_2 / \text{TJ} \\
 &= \mathbf{52961.37 \text{ tCO}_2 / \text{yr}}
 \end{aligned}$$

“Since the project activity displaces both grid power and steam from coal fired boiler, the baseline is summation of both 1 and 2.”

$$\begin{aligned}
 \text{Total Baseline Emission} &= 6419.83 \text{ tCO}_2\text{e} + 52961.37 \text{ tCO}_2 / \text{yr} \\
 &= \mathbf{59381 \text{ tCO}_2 / \text{yr}} \text{ (round down value)}
 \end{aligned}$$

4.2 Project Emissions

During 1st monitoring period, no anthropogenic emissions by sources of greenhouse gases within the project boundary are identified. Coal fired boiler at project I was scrapped out and DG sets were not used specifically for the project activity I and Project activity II.

Hence, $PE_y = 0$

4.3 Leakage

As per section 4.1 of VCS PD, project proponents confirm that the renewable energy technology is not equipment transferred from another activity. Hence, no leakage calculation is required.

Also, project activity had procured and utilized biomass (rice husk) available within the 50 km radius from project sites. Hence leakage for this part is Zero.

4.4 Summary of GHG Emission Reductions and Removals

$$ER_y = BE_y - PE_y - L_y$$

BE_y = Baseline Emissions as calculated in Section 4.1

PE_y = Project émissions = 0

L_y = Leakages = 0

So $ER_y = BE_y$

Emission Reductions: 130610 tCO₂ e

Hence, total emission reductions of 1,30,610 tCO₂e are achieved by project activity from 06th May 2009 to 31st May 2011.

5 ADDITIONAL INFORMATION

All relevant information for the purpose of the report preparation is included.

5.1 Outage Details

Outages details are given below:

Month	Shutdown period (in hours)		Reason
	Project I	Project II	
September 2009	2	2	Schedule maintenance
March 2010	2	2	Schedule maintenance
September 2010	2	2	Schedule maintenance

March 2011	2	2	Schedule maintenance
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5.2 Comparison between Actual VERs Generated v/s VERs Estimated in the Registered PD

Description	Values (tCO ₂ e)
VERs estimated in Registered PD for 12 months	69693
Estimated VERs as per the registered PD for the verification period 06/05/2009 to 31/05/2011 or say 757 days	144541.37
Actual VERs during the current monitoring period 06/05/2009 to 31/05/2011 (both days included)	130610
% Difference in estimated VERs in PD and actual generated VERs for the current monitoring period	- (9.64%)

Difference between estimated VERs in PD and actual generated VERs (tCO₂e) is 9.68% for the 1st monitoring period. The difference is due to slightly lower PLF achieved during the current monitoring period.